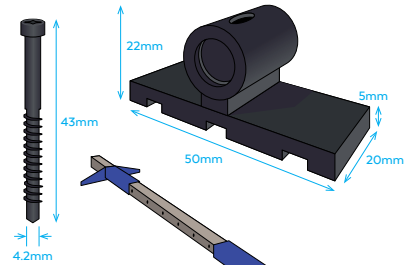


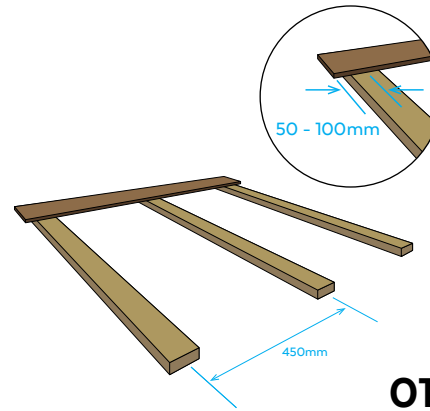
Installation guide...

# HURFORD ROASTED ASH DECKING

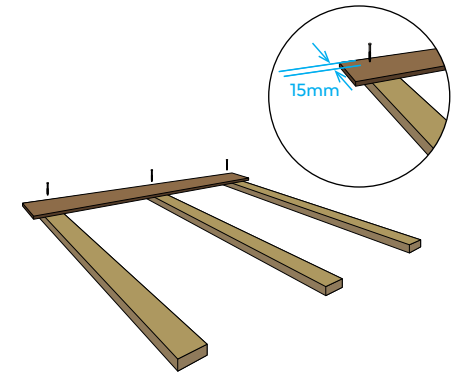
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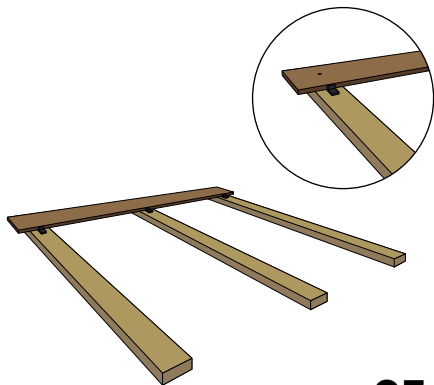
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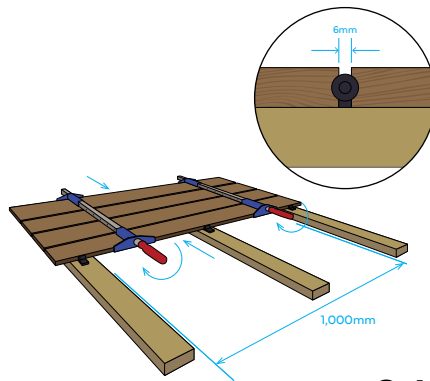
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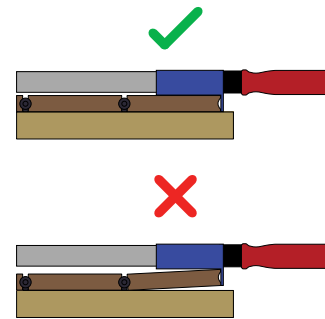
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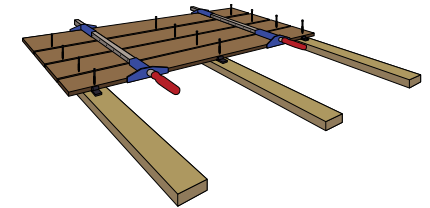
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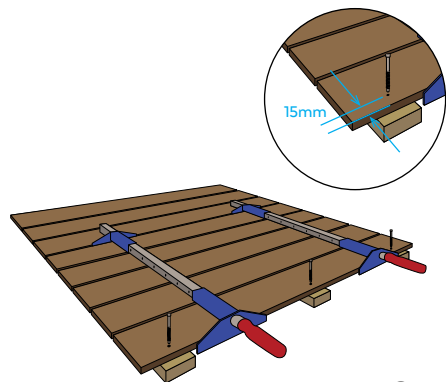
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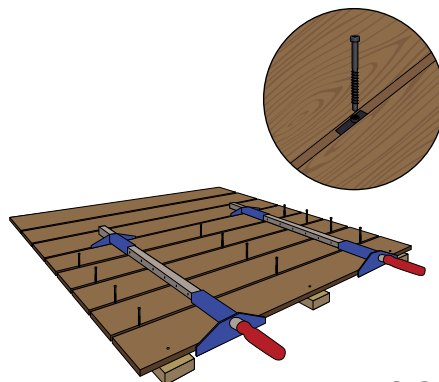
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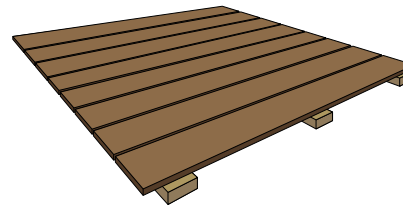
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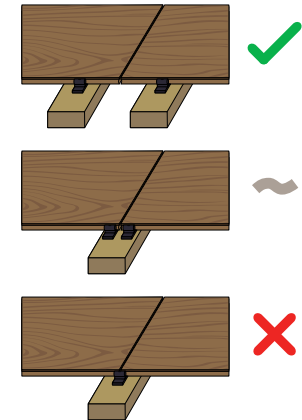
07



08



09



10

## Installation guide...



### Storage

Whenever possible, Hurford Roasted Ash Decking boards should be stored inside, out of the sun, rain and other elements. When this is not possible, boards need to be elevated off the ground, stacked uniformly and covered with a waterproof tarp. Leave the ends of the tarp open so moisture is not trapped inside, making certain the stored wood is not subjected to the elements or sun as UV rays will fade the material. Under no circumstances should Hurford Roasted Ash Decking boards, even in original packaging, be subjected to rain or any moisture as they cannot dry properly when stacked and/or packaged.

### Pre Installation Oiling

In order to add resistance and to keep the natural colouring of Hurford Roasted Ash Decking, apply a protective coating prior to construction on all sides and ends with an Oil based exterior decking product.

### Foundation

Ensure the subfloor framing is appropriately designed using hardwood or cypress (above-ground durability Class 2) bearers and joists. The Design method is outlined in the Australian Standard 1684: Residential Timber-Framed Construction and AS1720: Timber structures – Design Methods.

Recommended distance for joist spacing to support Hurford Roasted Ash Decking is 450mm. The substructure has to be set absolutely flat and level.

Protect upper surface of joist by brushing on a water repellent preservative, oil based primer followed by paint or stain, or alternatively protective capping.

### End Matching

Hurford Roasted Ash Decking boards features an exclusive locking system - JEM™. The machined ends lock together not requiring to rest on joists, saving on time, labour costs and material. Resulting in an 100% usable decking boards.

### Fixing Methods

Pre-drilling is needed in order to avoid cracking. The pilot hole should be minimum 1mm larger in diameter than the screw itself, to allow necessary movement and prevent splits. Screw heads must not penetrate too deep into the wood, recommend screw diameter 5.0mm. Screw heads should fit securely and be roughly level with the wood surface in order to reduce risk of water absorption.

Use durable decking screws (meeting Corrosion Resistant Class 3) or stainless steel screws grade 304 for general use or grade 316 for applications that are subject to salt water or chlorine. A screw length of 50mm is sufficient into hardwood or cypress joists.

**Traditional Fixing** - Adequate spacing between boards provides for possible expansion and also caters for ventilation. For traditional method through its face must have a minimum of 8mm gap between board edges. In order to avoid splitting of timber, leave approx. 20mm space from the edge and 40mm from the end of the board for drilling.

**Unique Secret Fixing System using SIHGA SenoFix® SX II Clips and Screws** - Align the first initial decking board pre-drill and screw to joist. Screw 50 to 100mm in from the top edge of the board and 15mm in from the side edge of the board onto the joist (Fig 01 & 02).

Insert SIHGA SenoFix® SX II clips on the opposite side (Fig 03). Repeat the procedure several times and using a T-Bar clamp or the SIHGA TerrassenFix® clamp pre-tension the boards so that a joint width of 6mm is formed (Fig 04).

Screw in the stainless steel screws that are included in the box with the SenoFix® SX II clips (Fig 06).

The last board will be installed as the first decking board (Fig 07).

### Finish Oiling

After the installation it is recommended you pressure clean the decking to remove all the accumulated dirt. Cover the façade surface once more with oil, following to the oil manufactures instructions.

*Whilst every effort is made to ensure the accuracy of advice given, Hurford Wholesale Pty Ltd cannot accept liability for loss or damage arising from the use of the information supplied.*

